



บริษัท สยาม โชติพัฒน์ แมชชีนเนอร์รี่ จำกัด

Siam Chotipath Machinery Co., LTD.

<http://www.scmachine-tools.com>



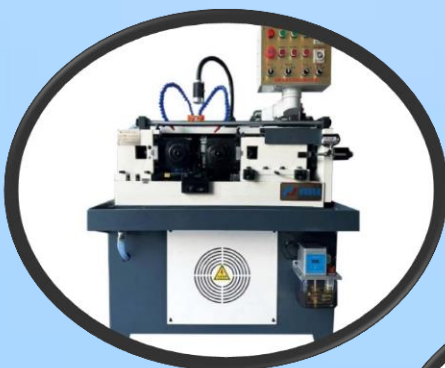
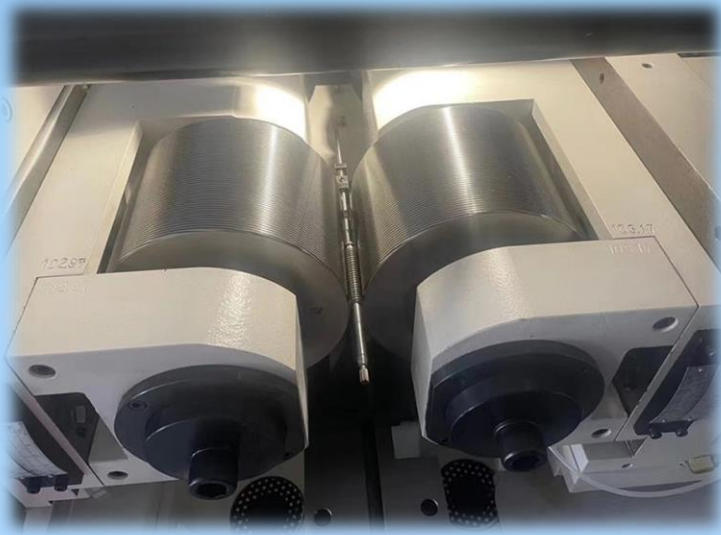
จำหน่ายเครื่องรีดเกลียว



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Mechanical Type Thread Rolling Machine NRS-3T



SPECIFICATION	ITEM	NRS-3T
Rang of thread	Max.diameter	Ø 12 mm
	Min.diameter	Ø 2 mm
	Pitch	0.4 - 1.75 mm
	Range of length (In feed)	Max 30 mm
	Range of length (Thru feed)	0
Speed Range		35 prm
Thread rolling Dies	Max.diameter	Ø 100 mm
	Bore diameter	Ø 50.5 mm
	Width range	Max. 50 mm
	Key way	8x4 mm
Max rolling pressure		3 Tons
Main power		1.5 kw
Height from floor to Spindle center		85 mm
Floor speace required (LxWxH) m/m		900x800x900mm
Weight	Net weight	320 kgs
	Gross weight	380 kgs

Mechanical Type Throught and Non-through Thread Rolling Machine SC-310



SPECIFICATION	ITEM	SC-310
Rang of thread	Max.diameter	Ø 14 mm
	Min.diameter	Ø 2 mm
	Pitch	0.4 - 2.0 mm
	Range of length (In feed)	28 mm
	Range of length (Thru feed)	Free
Mainspindle motor		2 HP / 6P
Hyd. Pum motor		2 HP
Coolant pump motor		1/8 HP
Thread rolling Dies	Rolling spindle dia.	50.5 mm
	Rolling dies dia	100 mm
	Rolling dies thickness	30 mm (Standart) / 40 mm(Max)
	Distance between spindle centers	90~120 mm
Rev. speed of rolling dies		95/170/270/375 rpm
Processing capacity		20~40 pcs/min
Hyd. Feeding pressure		4 Tons (80Kg/cm ²)
Ht. from Tble surface to center of rolling dies		85mm
N.W./G.W.		615 kg / 760 kg
Machine size		1300x1020x770mm
Measurement		1380x1500x1220 mm

Hydraulic Rolling Machine NRS-15T



SPECIFICATION	ITEM	NRS-15T
Rang of thread	Max.diameter	Ø 30 mm
	Min.diameter	Ø 4 mm
	Pitch	0.6 - 4.0 mm
	Range of length (In feed)	100 mm
	Range of length (Thru feed)	Free
Speed Range		15-50 prm
Thread rolling Dies	Max.diameter	Ø 178 mm
	Bore diameter	Ø 54 mm
	Width range	100 mm
	Key way	12x5 mm
Dies spindle	Max.diameter	240 mm
	Min.diameter	120 mm
Max rolling pressure		15 Tons
Main power		2.2 kw
Hydraulic power		4 kw
Coolant power		0.18 kw
Height from floor to Spindle center		950 mm
Floor speace required (LxWxH) m/m		1400mmx1300mmx1500mm
Weight	Net weight	1700 kgs
	Gross weight	1850 kgs

Hydraulic Thread Rolling Machine

NRS-6.3T



SPECIFICATION	ITEM	NRS-6.3T
Rang of thread	Max.diameter	Ø 20 mm
	Min.diameter	Ø 3 mm
	Pitch	0.5 - 2.5 mm
	Range of length (In feed)	Max 70mm
	Range of length (Thru feed)	Free
Speed Range		50 prm
Thread rolling Dies	Max.diameter	Ø 150 mm
	Bore diameter	Ø 54 mm
	Width range	30-70 mm
	Key way	12x5 mm
Dies spindle	Max.diameter	80 mm
	Min.diameter	50 mm
Max rolling pressure		6.3 Tons
Main power		1.5 kw
Hydraulic power		3 kw
Coolant power		0.18 kw
Height from floor to Spindle center		930 mm
Floor speace required (LxWxH) m/m		1200mmx1000mmx1400mm
Weight	Net weight	1000 kgs
	Gross weight	1050 kgs

Hydraulic Thread Rolling Machine NRS-18T



SPECIFICATION	ITEM	NRS-18T
Rang of thread	Max.diameter	Ø 60 mm
	Min.diameter	Ø 6 mm
	Pitch	0.6 - 4.0 mm
	Range of length (In feed)	5~150 mm
	Range of length (Thru feed)	Free
Speed Range		0-100RPM (standard) 107-241 RPM (Optional)
Thread rolling Dies	Max.diameter	Ø 178 mm
	Bore diameter	Ø 54 mm
	Width range	50-150 mm
	Key way	10 mm
Dies spindle	Max.diameter	190 mm
	Min.diameter	130 mm
Max rolling pressure		20 Tons
Main power		10 HP (7.5 kw)
Hydraulic power		3 HP (2.2kw)
Coolant power		1/4 HP (0.18kw)
Height from floor to Spindle center		1000 mm
Floor speace required (LxWxH) m/m		1660Lx1550Wx1250mm
Weight	Net weight	2100 kgs
	Gross weight	2500 kgs

3-ROLL Thread Rolling Machine Specially for pipe NRS-30A



SPECIFICATION	NRS-30A
Max.diameter	Ø 25 mm
Min.diameter	Ø 8 mm
Pitch	0.5 - 2.5 mm
Rolling length	20 MM
Mainspindle motor	1.5 HP
Hyd. Pum motor	1.5 HP
Coolant pump motor	1/8 HP
Rolling spindle dia	25.4 mm
Rolling dies dia	72 mm
Rolling dies thickness	40 mm
Distance between spindle centers	50-130mm
Rev. speed of rolling dies	400-800 R.P.M
Processing capacity	6-40 pcs / min
Hyd.feeding pressure	4TONS
Hy.fromfable surface to center of rolling	850mm
Net weight /Gross weight	400kg / 650kg
Machine size (LxWxH) m/m	900xx850x1280 mm
Measurement (LxWxH) m/m	100x970x400 mm

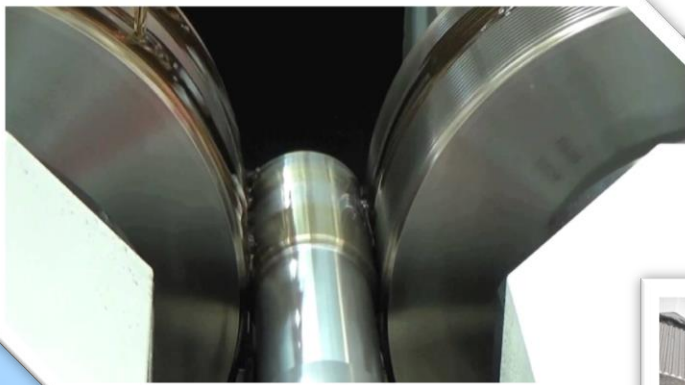
3-ROLL Thread Rolling Machine Specially for pipe NRS-60A



SPECIFICATION	NRS-60A
Max.diameter	Ø 60 mm
Min.diameter	Ø 18 mm
Pitch	0.75 - 6.0 mm
Rolling length	30 MM
Mainspindle motor	5 HP
Hyd. Pum motor	3 HP
Coolant pump motor	1/8 HP
Rolling spindle dia	40 mm
Rolling dies dia	120 mm
Rolling dies thickness	50 mm
Distance between spindle centers	90-210mm
Rev. speed of rolling dies	70-300 R.P.M
Processing capacity	4-25 pcs / min
Hyd.feeding pressure	20 TONS
Hy.fromfable surface to center of rolling	950mm
Net weight /Gross weight	1150kg / 1400kg
Machine size (LxWxH) m/m	1250xx1250x1450 mm
Measurement (LxWxH) m/m	1520x1460x1670 mm

ข้อมูลในการเทียบรุ่นเครื่อง

1. ชิ้นงาน มีขนาดที่ต้องการ รีดเล็กสุด - รีดโตสุด
2. ชิ้นงาน ทั้งชิ้นยาว ?
3. ชิ้นงาน รีดสั้นสุด - รีดยาวสุด
4. ชิ้นงาน มีหัวน็อตไหม
5. วัสดุชิ้นงาน /ความแข็ง
6. หลังรีดมีการไปชุบผิว อะไรเพิ่มเติม



Special Item



Contact ติดต่อเรา



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สามารถเข้าชมเว็บไซต์

มาเป็นเพื่อนกันเถอะ
แอดไลน์ สแกนเลย



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